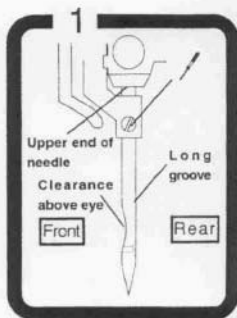1. Attach needle to machine.
2. Thread the needle thread.
3. Thread the looper thread and gimp.
4. Adjust the needle thread tension
5. Adjust the looper thread tension.

1

Upper end of
needle

Long
groove

Clearance
above eye

Front

Rear

✦•••••Be sure to tighten screws firmly after making adjustments

2

Option